ROYALEATHER

Multilevel integrated leather producer for interior

LEATHER PRODUCER

SELCTION OF RAW HIDES. RESPECT OF THE TECHNICAL FEATURES DURING THE PROCESS OF TANNAGE CUSTOM PRODUCTS, HIGHT TECH FINISHES, WIDE RANGE OF ARTICLE READY IN OUR WAREHOUSE.

MULTILEVEL

RESERCH ON PROJECT, SELECTION OF COMPATIBLE MATERIALS, PROJECT ENGINEERING, BUDGETING & TIMING, CUSTOM SAMPLES, PRODUCTIONS, ADDITIONAL PROCESSING, PRE-ASSEMBLY, FINAL ASSEMBLY.

INTEGRATED

SISTER COMPANIES. MATERIAL INTEGRATION. COOPERA-TION WITH OTHER SUPPLIER, MATERIALS AND ASSEMBLY TEAMS.

INTERIOR

WE ARE PROFESSIONALS IN INT SO ALL OUR PRODUCTS ARE PROD TESTED, PACKAGED AND ASSEME FOR THE LIFE OF A COMPONENT INTERIOR 12 POINTS FOR AN EXTRAORDINARY PROLECT

(2)Environment A full report of the actual conditions of the area, final environment, valuation of other materials integrated inside the project, it gives us a global point of view Technical features Estimation of necessary technical features and guarantee, durable maintenance and cleaning of our products Dimension

(1)

Archetips ideas Eureka

additional value to satisfy our customers

Inside the original idea, we look for the true

(4)

How wide is the project ? Valuation of sizes of raw hides presented in the project, to estimate and optimize minimum quantities, time of production and delivery

additional requirements by the costumer, to





Modern, old style, uniform or in contrast with the other materials inside the project, matt or bright Ecc



Choose the right color by our color card, RAL reference or by a sample of other materials





(7)Pattern and finishes

Smooth, natural, specific patterns on leather used apply with our technology

8 Shape

Evaluation of the shape and dimension on every piece of leather in project, to reduce wastes of materials during the cutting process

(9)Additional processing

Stitching, cut assembly, on wooden pannel ect

10 Final assembly

Engineering and integration with the other partners of the project, thinking the best solutions, for the final assembling





(11)Timing

A clear schedule of production, services, since the beginning of the project to the final result

(12) Budegting

A specific list of all the cost, for every single product, quantity and services. creation of tailored proposals

ROYALEATHER S.R.L

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TARANSAY

Spirit of tradion

(1)Archetips ideas Eureka

The original idea was to build a new boat based on project plans of an old one, the interior materials had to be attributed, as a philosophy, at that time, technically optimized with new technologies. We opted for a vegetable tannage of the leather, a process already known at that time



Leather would be applied as flooring of the bedrooms in the lower deck of the yacht under construction and on the stairs, the materials in direct contact with the gluing surface and a perimeter of wood that had to be at the same level of quota.Strong vegetable tannage in pool, permit to guarantee leather for floors





(3)Technical features

The floor should be durable, non-deformable, easy to apply, being the last application in the ship. The thickness, calibrated to 3 mm, to match the peripheral wood, easy to clean. Slow vegetable tanning ensures higher thicknesses and a strong dimensional resistance. The lower part, not treated, is porous, suitable for bonding. Easy to clean with water and natural soap.

Dimension

The material had to be the same for both applications. It had to be cut into regular tiles, in square shapes for the flooring. The stairs were cut on site and we had the parameters of the maximum and minimum dimensions. The minimum dimensions of the raw hides chosen allowed to cover the maximum dimensions of the stairs

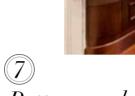


Old style, in a medium gloss finish, in continuity with the other materials on the boat and flooring of the upper floor. Vegetable tanning is secular, the natural processes of tanning allow to enhance the grain of the skin



The color had to be in continuity with the parquet upstairs but ensure easy distinction between materials leather can be colored in any color





Pattern and finishes









Natural. A transparent color allows an easy identification of the material and enhance the natural characteristics of the leather

The tiles have to be in square shapes, in large sizes, optimizing waste in cutting. The raw material selected cut 50x50 cm reduces the waste in cutting and reached the size of the stairs

Cut into tiles using our technology, it is easy to cut shapes and very precise dimensions. After we color the perimetric area



(10) Assembly

The final assembling would be attended by the same team of the perimeter in wood. We informed about the method of cutting tiles to any shapes during installation, providing the same dye to the color in the new cuts and we recommended the best glue to apply the material. to facilitate the work and protect the material during the assembling, we applied a film on each tile



First offer onsite formalized in a day one week for custom samples production of confirmed custom colored materials suitable for flooring, cutting and colour perimeter, packaging suitable with an indefinite period inside the warehouse yard we required 20 working days

(12) Budegting

The suitability and warranties on material, optimization of production, the reduction of losses during cutting, all added values and clear informations it making our proposal easily comparable with our competitors and it was accepted after the sample presentation at the owner





TARANSAY



